



Double Coated Tape 9448A

Product Information

April 2013
Supersedes: New

Product Description

3M™ Double Coated Tape 9448A has a cellulose tissue carrier.
The adhesive shows good resistance to high temperatures and chemicals.

Properties

The tissue carrier gives the tape improved handling characteristics during converting and application compared to transfer adhesives.

Construction

Product	Adhesive thickness frontside	Carrier	Adhesive thickness backside	Liner	Total thickness without liner
9448A	0,075 mm	Translucent Tissue	0,075 mm	120 g/qm, 0,140 mm Paper polycoated White printed logo	0,150 mm

The frontside adhesive is exposed when the roll is unwound.
The backside adhesive is exposed when the liner is removed.
The calculation of the adhesive thickness is based on a density of 1,012 g/cm³.

Performance Characteristics

Adhesion after 15 Min at RT, FINAT FTM 1, 180° pullback with 300 mm/Min. 0,05 mm PET	Stainless Steel	24,5 N/25 mm
	Polypropylene	10,6 N/25 mm
	ABS	21,9 N/25 mm
	Polycarbonate	27,6 N/25 mm
Adhesion after 72 h at RT, FINAT FTM 1, 180° pullback with 300 mm/Min. 0,05 mm PET	Stainless Steel	26,2 N/25 mm
	Polypropylene	13,2 N/25 mm
	ABS	25,2 N/25 mm
	Polycarbonate	26,1N/25 mm
Shear Strength at RT, FINAT FTM8, 25,4 mm * 25,4 mm area, with PET 0,05 mm, weight 1000 g. at RT.	Stainless Steel	6 000 Minutes

Temperature Resistance

Long term (days, weeks): 90°C
Short term (minutes, hours): 150°C

Storage

Store in cool and dry conditions at room temperature

Shelf Life

2 years from date of manufacture

Precautionary Information

Refer to product label and Material Safety Data Sheet for health and safety information before using the product.
For information please contact your local 3M Office.
www.3M.com

For Additional Information

To request additional product information or to arrange for sales assistance, call.....
Address correspondence to: 3M

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Values presented have been determined by standard test methods and are average values not to be used for specification purposes. Our recommendations on the use of our products are based on tests believed to be reliable but we would ask that you conduct your own tests to determine their suitability for your applications. This is because 3M cannot accept any responsibility or liability direct or consequential for loss or damage caused as a result of our recommendations

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3M Bulgaria

Mladost 4
Business Park, bl.4, 2nd floor
Sofia 1766
Bulgaria

3M Česko, spol. s r. o.

V Parku 2343/24
148 00 - Praha 4
Czech Republic

3M East AG

Representation Office Serbia

Airport City
Omladinskih brigada 90B
11070 Belgrade
Serbia

3M (East) AG

Branch Office Croatia

Avenija Većeslava Holjevca 40
10010 Zagreb
Croatia

3M (East) AG

Branch Office Slovenia

Cesta v Gorice 8
1000 Ljubljana
Slovenia

**3M (East) AG Representation
Office Tirane**

Rruga Sami Frasherit
Pallati i Ri Perxhola Kati 2 Ap2
1000 Albania

3M Hellas MEPE

20 Kifissias Ave.
151 25 Maroussi
Athens
Greece

3M Hungária Kft

Neumann János u. 1/E.
1117 Budapest
Hungary

3M Israel

91 Medinat Hayehudim St.
Herzliya
Israel

3M Poland Sp. z o.o.

Aleja Katowicka 117 Kajetany
05-830 Nadarzyn
Poland

3M Romania

Bucharest Business Park
12 Menuetului St.
Building D, District 1
013713 Bucharest
Romania

3M Sanayi ve Ticaret A.Ş.

Barbaros Mah., Mor Sümbül
Sok.
No:7/3F, 27-51, Nidakule
Ataşehir Güney
34746 Atasehir, Istanbul
Turkey

3M Slovensko s.r.o.

Polus Tower 2
Vajnorská 142
Bratislava 83104
Slovakia